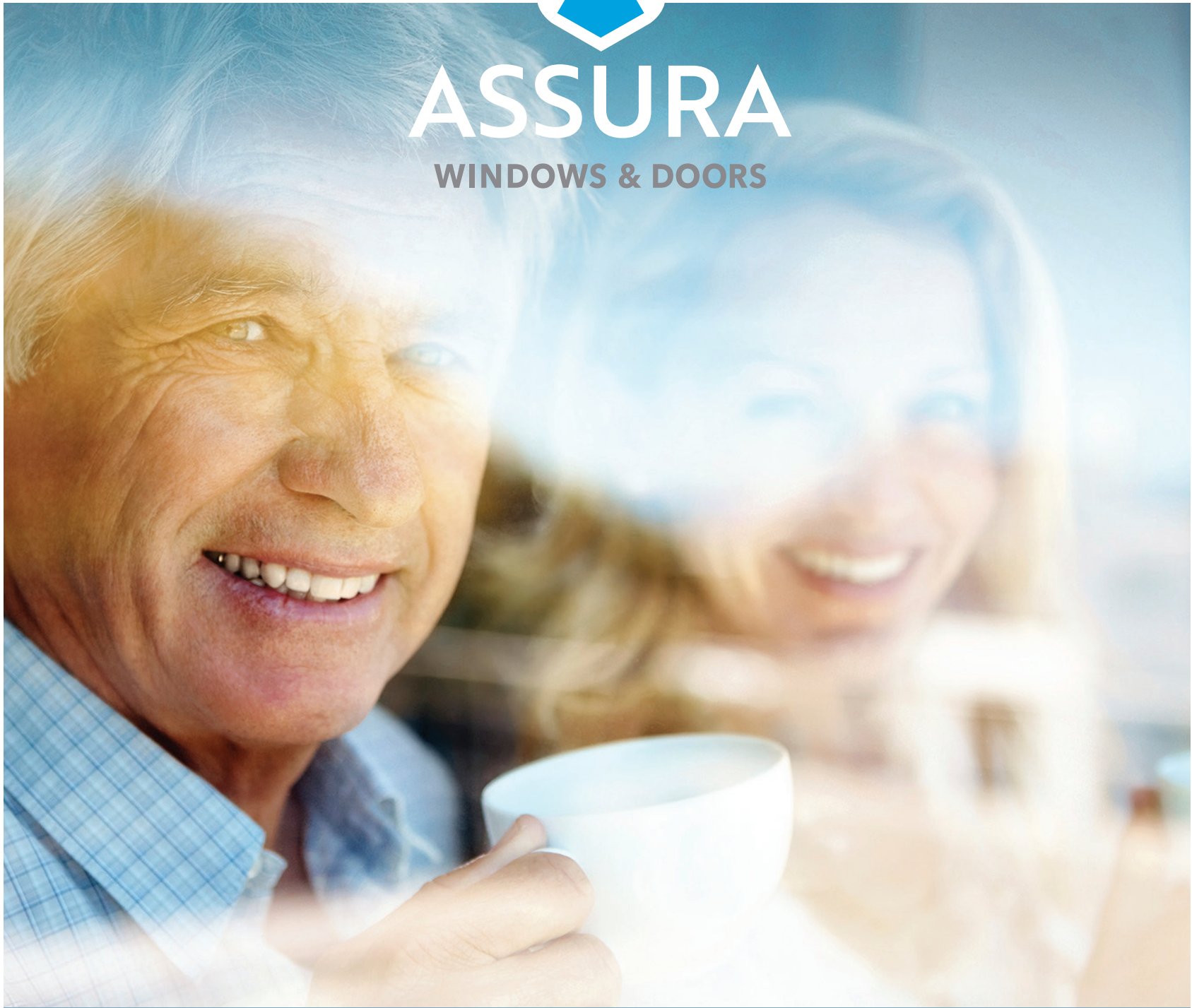




ASSURA

WINDOWS & DOORS



Protecting All That Matters.®

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Aluminum Impact Windows



Series 747 Single Hung Window

Classic Design Plus Protection



Our Series 747 Aluminum Impact Single Hung window is the perfect option when you want higher strength and performance and don't want to compromise the look and design. Heavy duty construction with classic rounded contours and a European flair, the Series 747 window; with its myriad of options, will be sure to highlight your project.

Features & Benefits

- Designed For High Rise Applications
- Meets High Pressure Requirements
- 4" High Sill
- Heavy Duty Ultra-Lift Balances
- 7/16" Laminated Glass Standard
- Custom Colors Available
- Open Slanted Sill For Easy Drainage

Series 605 Single Hung Window

Classic Elegance



The Series 605 Single Hung window features a smooth, flush appearance on the interior and exterior, and a 3" high sill and triple weather stripping.

Features & Benefits

- 3" High Sill
- Heavy Duty Spiral Balances
- Standard 5/16" Glass With Optional 7/16" Glass and 3/4" Insulated Glass Available
- Sweep Lock Standard
- Optional Egress Lock Available
- Custom Colors Available
- Open Slanted Sill For Easy Drainage



Series 2500 Single Hung Window



Perfect Replacement/Retrofit Window

The Series 2500 Aluminum Impact Single Hung window is sized perfectly for your replacement or retrofit project and will also work well in any new construction project. Made from aluminum and reinforced with steel, our 2500 Series window achieves great structural performance while maintaining a good look and design.

Features & Benefits

- Available in Energy Efficient Impact Low-E Glass
- 2" Aluminum frame makes this perfect for replacement applications
- Continuous lift rail on bottom sash makes for an easy operation
- Self-locking sill latch comes standard on all units
- Double applied interior flat and exterior Ogee grids

Aluminum Impact Windows



Series 300 Fixed Window

Strength Meets Beauty



Our 300 Series Aluminum Impact Fixed window is the perfect complement to any of our 3" aluminum products. The 300 Series window is a great choice when you want higher strength and performance and don't want to compromise the look and design. Designed with classic rounded contours and a European flair, the 300 Series window (available in many shapes and styles) will put the finishing touch on your project.

Features & Benefits

- Available in Energy Efficient Impact Low-E Glass
- Impact Glass provides improved security, sound and storm protection
- Double applied Ogee interior and exterior grids for non-insulated glass at the end of existing point
- Available in a variety of shapes including geometrics, arches, circles, and squares.

Series 200 Fixed Window

Limitless Design Potential



Our 200 Series Aluminum Impact Fixed window is the perfect complement to any of our 2" aluminum products. The 200 Series window is a great choice when you have specific design needs and want your fixed product to match your operating windows. Available in many shapes and styles, adding the 200 Series fixed windows can complete your project.

Features & Benefits

- Available in Energy Efficient Impact Low-E Glass
- 2" Aluminum frame makes this perfect for replacement applications
- Impact Glass provides improved security, sound and storm protection
- Double applied Ogee interior and exterior grids
- Available in a variety of shapes including geometric, arches, circles and squares



Series 525 Casement Window

Solid, Time Tested Design



Our Series 525 Aluminum Impact Casement window is the perfect option for designs where more glass is desirable and maximum ventilation is appreciated. Choose the casement window in either a single or twin option to make your home stand out. Egress hinge option and matching picture window available.

Features & Benefits

- 7/16" Laminated Glass Standard With Optional 1" Insulated Impact Glass Available
- Single Lever, Multi-Point Locking System & Folding Handle Standard
- Adjustable Locks For Smooth Operation
- Triple Weatherstripping On All Four Sides
- Concealed, Heavy Duty, Stainless, 4 Bar Hinge
- Snap-In Screen Easily Removed Without Tools
- Custom Colors Available

Series 805 Rolling Window

Classic Design With A View



Finally, a Rolling Window that operates smoothly and exceeds your performance expectations. Our 805 Series Aluminum Impact Rolling Window is the perfect option for designs which call for a sliding window. Built with a fully assembled frame and wrapped sash, the 805 Rolling Window is easy to install.

Features & Benefits

- Available In 2 & 3 Panel Configurations
- Ultra Smooth Stainless Steel Rollers
- Opens More Easily
- Standard 7/16" Glass With Optional 3/4" Insulated Glass Available
- Custom Colors Available
- Sweep Lock Standard
- Optional Egress Lock Available

Aluminum Impact Doors



Series 390 Sliding Door

Panoramic Beauty



The Series 390 Sliding Door opens with ease and offers options of a 4" or 9" bottom rail. This elegant door provides extra strength, security, and energy efficiency. An optional screen is built with a sturdy box frame construction and stainless steel wheels on both the top and bottom to prevent jumping off the track. Its cutting edge design conceals all installation screws and clips for a superior appearance.

Features & Benefits

- Adjustable Multipoint Locks
- 7/16" Glass is standard
- 9/16" Glass with optional 1" insulated glass available
- Optional heavy duty screen with stainless steel rollers
- Two, three & four track options
- Pocket configurations available
- Custom colors available
- Adjustable rollers with stainless steel housing & bearings

Series 249 Swing Door

The Traditional Look



The Series 249 Swing Door features smooth, flush joinery on panels, triple weather stripping and non-corrosive hardware standard. This elegant door combines a traditional wood appearance with aluminum construction. A 3-point locking system provides superior security.

Features & Benefits

- Standard 3-point locking system
- Choose standard or 3-way adjustable European style hinges
- 4" Frame depth
- 4" Style & rails with 9" bottom rail option
- 7/16" Glass standard with optional 1" insulated glass available
- Custom colors available
- Adjustable rollers with stainless steel housing & bearings
- Optional sidelites
- Also available in monolithic laminated glass



Series 1800 French Door

Classic Elegance



The Series 1800 Aluminum Impact Door is a great option for replacement or new construction projects. These 1800 Series French doors are built with thick aluminum extrusions and have a high structural performance without compromising the look and design. Available in many glass options, the 1800 French door is a smart choice when your project calls for a hinged patio door.

Features & Benefits

- Available in Energy Efficient Impact Low-E Glass
- 4" Aluminum frame is great for replacement applications
- Available in X and XX configurations
- Self-mating sidelites do not require any special mulling requirements
- Aluminum frame provides structural performance and ease of use
- All doors are pre-hung on aluminum frames and come ready for installation
- Available in insulated or monolithic laminated glass

Series 1800 Balcony Door

Classic Design, Strong Performance



The Series 1800 Balcony Door was designed for use in projects where you want a hinged door with ventilation. Each door has a top panel impact window installed. These 1800 Balcony Doors are built with thick aluminum extrusions and have a high structural performance without compromising design. Available in many glass options and the 1800 Balcony Door is a smart choice when your project calls for a hinged door with ventilation.

Features & Benefits

- Available in Energy Efficient Impact Low-E Glass
- 4" Aluminum frame is great for replacement applications
- Available in X configurations
- Operable impact window provides ventilation
- Aluminum frame provides structural performance and ease of use
- All doors are pre-hung on aluminum frames and come ready for installation



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